HANDLE PART NAME: SCALE: 1:1 DATE: 2/17/86 DR. BY HD DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS 4555 THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. FRAME # 53 CAD/REDRAWN: 6/9/93: HD 4555 CAVITY CORE 4555 PIN 4555 **-** 11/16 (2) 3/32 (2) -25° – – – R1/64 √ 5/8 .500 -1 7/16 R7/32-R1/4R7/327/16 R1/4.144 DIA. MOLDED HOLE SEE NOTE # 1(TYP) ⊷4° TYP. **-** 21/32 3/4 .144 DIA. MOLDED HOLE - R3/32FOR, # 8 SELF TAPPING SCREW 3 3/4 4 3/8 NOTE(S): (1) ALL SHOWN SURFACES ARE TEXTURED (RE-6105) B DO NOT SCALE TOLERANCES: DRAWING UNLESS OTHERWISE SPECIFIED (2) MATERIAL: NYLON | WAS POLYPROPYLENE | JAM | 8/20/09 DECIMALS: X.XXX ± .005 MM:  $X.XX \pm 0.15MM$ COLOR: BLACK  $X.XX \pm .015$  $X.X \pm 0.4MM$ WAS ABS HD 4/4/94 CHANGES ANG. ± 1° FRACTIONS ± 1/64